

Remarks

This Preliminary Amendment cancels without prejudice original claims 1-13 in the underlying PCT Application No. PCT/DE03/03305 and adds new claims 14-25. The new claims conform to U.S. Patent and Trademark Office rules and do not add new matter to the application.

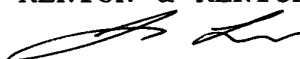
In accordance with 37 C.F.R. § 1.125(b), the Substitute Specification (including the Abstract, but without the claims) contains no new matter. The amendments reflected in the Substitute Specification (including Abstract) are to conform the Specification and Abstract to U.S. Patent and Trademark Office rules or to correct informalities. As required by 37 C.F.R. § 1.121(b)(3)(ii) and § 1.125(c), a Marked Up Version Of The Substitute Specification comparing the Specification of record and the Substitute Specification also accompanies this Preliminary Amendment. Approval and entry of the Substitute Specification (including Abstract) are respectfully requested.

The underlying PCT Application No. PCT/DE03/03305 includes an International Search Report, dated February 26, 2004. The Search Report includes a list of documents that were uncovered in the underlying PCT Application.

Applicants assert that the subject matter of the present application is new, non-obvious, and useful. Prompt consideration and allowance of the application are respectfully requested.

Respectfully Submitted,

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METHOD FOR OPERATING AN HYDRAULIC ACTUATOR, IN PARTICULAR A  
GAS-EXCHANGE VALVE OF AN INTERNAL COMBUSTION ENGINE~~Background of the Invention~~ Field of the Invention

The present invention relates to a method for operating an hydraulic actuator, in particular for a gas-exchange valve of an internal combustion engine, in which a movement of an actuating element of the actuator is effected in that a working chamber of the actuator, by means of a valve device, is able to be connected to, and disconnected from, a fluid reservoir in which pressurized hydraulic fluid is stored, the lift of the actuating element of the actuator being a function of a fluid volume present in the working chamber.

Background Information

~~Such a method is known from~~ Published German patent document DE  
198 26,047 A2, ~~for example. Described there are~~ describes a device for controlling a gas-exchange valve of an internal combustion engine and the corresponding operating method. A high-pressure pump pumps hydraulic fluid into a piping system in which the hydraulic fluid is stored under very high pressure. A working chamber of an hydraulic cylinder whose piston is connected to a valve element of a gas-exchange valve of an internal combustion engine is connected to the fluid reservoir via a two-way valve. An outlet of the working chamber is also connected to a low-pressure region via a two-way valve. Depending on the valve setting, high or low pressure prevails in the working chamber of the hydraulic actuator and a corresponding fluid volume is present in the working chamber, which affects the piston position.

The advantage of such a gas-exchange valve is that it may be triggered independently of a setting of a camshaft of the internal combustion engine. For cost reasons, no detection of the instantaneous piston position takes place. As a result,  
5 the positioning of the piston of the hydraulic actuator is not able to be precisely regulated~~but only controlled~~.

~~The~~An object of the present invention is ~~based on the objective of further refining to provide~~ a method of the type  
10 ~~mentioned in the introduction, in such a way that the~~ actuating element of the actuator is able to be positioned as precisely as possible.

#### Summary

15 In a method ~~of the type mentioned in the introduction~~according to the present invention, this objective is achieved in that, to ascertain an instantaneous operating performance of the actuator, the working chamber is briefly connected to the fluid reservoir, the corresponding pressure drop in the fluid  
20 reservoir is recorded and the corresponding lift is ascertained from the pressure drop with the aid of known geometric variables of the actuator, and at least one value pair is formed, which is made up of an opening duration and the lift.

25

#### ~~Summary of the Invention~~

The ascertained value pair may be compared with a value pair determined on a test stand, for example, or during a previous  
30 method run. In this manner age manifestations, changed ambient conditions etc. may be detected and taken into account in the triggering of the valve devices. The outputting of an information when the instantaneous operating performance of the actuator has changed in an impermissible manner is  
35 possible as well. This increases the reliability of the

actuator operation since it allows countermeasures to be taken even before the operation of the actuator possibly results in damage.

5 ~~Especially advantageous developments of the method according to the present invention are indicated in the dependent claims.~~

10 In a first ~~advantageous further development~~ example embodiment of the invention, it is provided that the pressure drop in the fluid reservoir be recorded for different durations during which the working chamber of the actuator is connected to the fluid reservoir and that an instantaneous characteristic curve be formed from the ascertained value pairs. In this case the  
15 actuating element of the hydraulic actuator may be positioned very precisely in normal operation without the need for complex regulation and the cost-intensive installation of a sensor that detects the lift of the actuating element of the hydraulic actuator. Therefore, the precise positioning of the  
20 actuating element is basically possible without additional hardware and, consequently, at low cost.

~~Especially preferred is also the further development~~ According to an example embodiment of the method according to the  
25 present invention ~~in which~~, the actuating element is brought from a known initial position to a known limit position, the corresponding pressure drop in the fluid reservoir is recorded, and the at least one ascertained value pair is standardized with the aid of the recorded pressure drop and  
30 the lift between initial position and limit position. Measuring inaccuracies are able to be eliminated by this method and the precision of the characteristic curve of the hydraulic actuator may be improved even further. Due to the additional method step provided in this ~~further~~  
35 ~~development~~ example embodiment, the actual method by which at least one value pair is determined is calibrated, so to speak.

The actuating element may be brought into the initial or the limit position simply in that the valve device is in one or the other position for a particular length of time.

Alternatively or additionally, however, the reaching of the  
5 initial and/or the limit position of the actuating element may also be detected with the aid of a knock sensor. This improves the precision of the aforesaid standardization or calibration.

It is also ~~proposed~~provided that the at least one value pair  
10 be formed taking the elasticity module of the hydraulic fluid and/or the elasticity of the fluid reservoir into account. This, too, results in even greater precision of the instantaneous characteristic curve of the hydraulic actuator. In addition, it may also be taken into account that the  
15 elasticity module of the hydraulic fluid is temperature and pressure dependent. The elasticity of the fluid reservoir, too, i.e., the elasticity of its walls, may change, primarily as a function of the temperature.

20 In a further ~~development~~example embodiment of the method according to the present invention, it is also indicated that the temperature and/or the viscosity of the hydraulic fluid are/is recorded during the detection of the instantaneous operating performance of the actuator and the at least one  
25 value pair is formed for a particular viscosity and/or a particular temperature of the hydraulic fluid. Therefore, it is possible in this way to generate a whole set of value pairs or characteristic curves, one value pair or one characteristic curve in each case being valid only for quite specific  
30 operating or ambient conditions. This, too, ultimately results in an even further improvement of the precision of the positioning of the actuating element of the hydraulic actuator.

35 It is also advantageous if the response time of the valve device is ascertained from the onset of the pressure drop in the fluid reservoir. For the accuracy of the positioning of the actuating element of the hydraulic actuator, in particular

with respect to the temporal accuracy, the response time – i.e., the time between the generation of the trigger signal and the onset of the pressure drop caused by the movement of the actuating element – is particularly important. In the method according to the present invention, this response time may be determined “as an aside”, so to speak, and be taken into account in the triggering of the valve device during normal operation of the hydraulic actuator.

10 To determine the instantaneous operating performance of the hydraulic actuator, it is ~~particularly~~ advantageous if the fluid reservoir is fluidly separated from a pressure reservoir, and/or a high-pressure pump for the supply of the fluid reservoir is de-energized. While ~~it is true that the~~ method according to the present invention may ~~basically~~ also be carried out when a pressure reservoir is connected to the fluid reservoir or when a high-pressure pump delivers into the fluid reservoir, these cases require fairly complex consideration of the form change of the pressure reservoir (for example by means of a position detection at the pressure reservoir) or the conveying capacity of the high-pressure pump. This will not be required if, as proposed provided in the example embodiment, the fluid reservoir is simply separated from the pressure reservoir or from the high-pressure pump. Furthermore, this improves the precision of the method according to the present invention, since the volume of the fluid reservoir is reduced by this measure, which leads to a greater pressure drop in a corresponding triggering of the valve device at the same lift of the actuating element of the hydraulic actuator, the pressure drop being able to be measured with greater accuracy.

If the hydraulic actuator is used to activate a gas-exchange valve of an internal combustion engine, it is advantageous if the instantaneous operating performance is determined after the internal combustion engine has been shut off or during an overrun operation of the internal combustion engine. In this case the method according to the present invention may be

carried out without adverse effect on the normal operation of the internal combustion engine.

However, it ~~must basically always~~should be ensured that the triggering of the hydraulic actuator for the purpose of determining the instantaneous characteristic curve is implemented in such a way that the particular gas-exchange valve neither collides with a piston of the internal combustion engine nor with another gas-exchange valve. In overrun operation, for example, a triggering of the hydraulic actuator is consequently conceivable only in a partial lift range. Given a multi-cylinder internal combustion engine, it is thus possible that a plurality of de-energize phases are required to ascertain the instantaneous operating performance of the actuators of all gas-exchange valves.

Furthermore, it may be provided according to the present invention that the pressure in the fluid reservoir be recorded when the hydraulic actuator is at rest and a report be output in the case of an impermissible pressure drop. This allows the tightness or the leakage of the hydraulic system of the fluid reservoir supplying the actuator to be checked. In this way, the user may detect the availability of the correct operating mode of the hydraulic actuator and thus ultimately of the gas-exchange valve; if warranted, the operation of the internal combustion engine may be terminated automatically or be restricted to a safety zone so as to avoid damage to the internal combustion engine due to an incorrectly working gas-exchange valve. It is understood that the monitoring of the pressure drop is facilitated if a high-pressure pump, which supplies the fluid reservoir with hydraulic fluid, is switched off or is completely disconnected from the fluid reservoir. The same also holds for a pressure reservoir.

The present invention also ~~relates to~~provides a computer program, which is programmed to carry out the afore-described method and is stored on a computer-readable storage medium.

The ~~subject matter of the present invention is also~~ provides a control and/or regulating device for an internal combustion engine, which is programmed to be used in athe above-described method of the aforementioned type.

5

The ~~subject matter of the present invention is also~~ provides an internal combustion engine, in particular for a motor vehicle, having a control and/or regulating device, which is programmed to be used in athe above-described method of the  
10 aforementioned type.

#### ~~Brief Description of the Drawing~~

Especially preferred exemplary embodiments of the present  
15 ~~invention are explained in greater detail in the following with reference to the accompanying drawing.~~

#### ~~The figures show~~ Brief Description of the Drawings

20 Figure 1 shows a schematic illustration of an internal combustion engine of a motor vehicle having gas-exchange valves, which are activated by an hydraulic actuator connected to an hydraulic system~~7~~.

25 Figure 2 shows a more detailed representation of the hydraulic system of Figure ~~1~~1.

Figure 3 shows a flow chart illustrating a method for operating the hydraulic actuator of Figure ~~1~~1.

30

Figure 4 shows a ~~representation similar to Figure 2~~ schematic illustration of an alternative exemplary embodiment of an hydraulic system~~7~~ and.



Figure 5 shows a flow chart ~~similar to Figure 3~~ of a method for operating the hydraulic actuator of Figure 1 using the hydraulic system of Figure 4.

## 5 ~~Description of the Embodiments~~ Detailed Description

In Figure 1, an internal combustion engine is generally denoted ~~altogether~~ by reference numeral 10. It is used to drive a motor vehicle 12, which is shown only symbolically in  
10 Figure 1, using a dashed line. Internal combustion engine 10 is a multi-cylinder internal combustion engine having reciprocating pistons. However, for reasons of clarity, only the essential elements of a single cylinder are shown in Figure 1.

15

The cylinder shown in Figure 1 includes a combustion chamber 14, which is delimited by a piston 16 among others. Air is supplied to combustion chamber 14 via an inflow pipe 18 and a first gas-exchange valve 20. First gas-exchange valve 20 thus  
20 is the intake valve of combustion chamber 14. The combustion waste gases are conducted from combustion chamber 14 to an exhaust-gas pipe 24 via a second gas-exchange valve 22. The second gas-exchange valve thus is a discharge valve of combustion chamber 14.

25

In internal combustion engine 10 shown in Figure 1, intake valve 20 and discharge valve 22 are not activated by a camshaft but by an hydraulic actuator 26 or 28, respectively. Hydraulic actuator 26 is triggered by an hydraulic system 30,  
30 and actuator 28 is triggered by an hydraulic system 31 whose exact configuration is discussed in greater detail at a later point. Hydraulic systems 30 and 31 are in turn controlled by a control device 32.

The fuel arrives in combustion chamber 14 of internal combustion engine 10 via an injector 34, which injects the fuel directly into combustion chamber 14. Injector 34 is  
5 connected to a fuel system 36. The fuel-air mixture present in combustion chamber 14 is ignited by a spark plug 38, which is controlled by an ignition system 40. Elements 38 and 40 may be dispensed with in a diesel gasoline engine.

10 Hydraulic systems 30 and 31 are identically configured. They will now be discussed on the basis of hydraulic system 30 according to Figure 2:

Hydraulic fluid (not shown) is stored in a storage reservoir  
15 42. An adjustable high-pressure pump 44, which is driven by an electric motor 46, supplies the hydraulic fluid out of storage reservoir 42 into a high-pressure line 50, via a one-way valve 48. Connected to high-pressure line 50 is a pressure reservoir 52, which may be, for instance, a pressure reservoir having a  
20 spring-loaded piston. A pressure sensor 54 detects the pressure in high-pressure line 50 and transmits corresponding signals to control device 32.

Hydraulic actuator 26 is a two-way hydraulic cylinder. A  
25 piston 58 is arranged in a housing 56 in a movable manner. A fluid chamber between the upper face of piston 58 (here and hereinafter, "upper" and "lower" refer only to the representation in the figures) and housing 56 forms a first working chamber 60. A fluid chamber between the bottom side of  
30 piston 58, a piston rod 62 being connected thereto, and housing 56 form a second working chamber 64. Braced between the bottom side of piston 58 and housing 56 is a compression spring 66. Piston rod 62 is connected to intake valve 20.

Between hydraulic actuator 26 and pressure sensor 54 is a storage chamber 68 in high-pressure line 50, which forms a collection line in the sense of a "high-pressure rail". Via a branch line 70, second working chamber 64 is permanently  
5 connected to high-pressure line 50 or storage chamber 68.

Arranged between storage chamber 68 and first working chamber 60 is a two-way valve 72, which is closed in its spring-loaded rest position 74 and open in its activated position 76 (two-way valve 72 is activated by an electromagnet 78).

10 High-pressure line 50, pressure reservoir 52, storage chamber 68, branch line 70 and second working chamber 64 together form a fluid reservoir 80, which is sealed in the direction of high-pressure pump 44 by one-way valve 48 and may be sealed with respect to first working chamber 60 by valve 72.

15

First working chamber 60 is connected to storage reservoir 42 by a return line 82. A two-way valve 84 and a one-way valve 86 are arranged in return line 82. Two-way valve 84 is open in its spring-loaded rest position 88 and closed in activated  
20 position 90. It is brought into closed position 90 by an electromagnet 92.

In normal operation of the internal combustion engine, a back-and-forth movement of intake valve 20 is effected by an  
25 alternating activation of the two solenoid valves 72 and 84. When solenoid valve 84 is closed, the opening duration of solenoid valve 72 determines how much hydraulic fluid reaches working chamber 60 of hydraulic actuator 26. The quantity of hydraulic fluid present in first working chamber 60 in turn  
30 determines the position or the lift of piston 58 and thus ultimately the lift of intake valve 20 as well. Intake valve 20 is closed by opening solenoid valve 84 when solenoid valve 72 is closed.

To ascertain the instantaneous operating performance of hydraulic actuator 26, a method is used that is stored as computer program in a memory 94 of control device 32. The method will now be explained with reference to Figure 3:

5

Following a start block 96, high-pressure pump 44 is switched off in a block 98. Magnets 78 and 92 of both solenoid valves 72 and 84 are de-energized in same block 98. Solenoid valve 72 is thus closed whereas solenoid valve 84 is open. This pushes  
10 piston 58 into its upper limit position in Figure 2. In block 100, solenoid valve 84 is then brought into its closed position 90. In a block 102, solenoid valve 72 is opened during a defined time period  $dt$  and then closed again. Pressure sensor 54 detects pressure drop  $dp$  in fluid reservoir  
15 80 (block 104). This pressure drop, together with corresponding time period  $dt$ , is stored as value pair  $dp, dt$ .

In a block 106 it is queried whether piston 58 has moved to its lower limit position shown in Figure 2. This is detected  
20 by a knock sensor, which is not shown in Figures 1 and 2. If the answer in block 106 is "no", solenoid valve 84 is opened in block 108 and then closed again. This relieves first working chamber 60, and piston 58 reaches its upper initial position in Figure 2 again. In a time block 110, time period  
25  $dt$  is increased by a fixed differential value  $dt1$ . A return to block 102 then takes place.

Using the method shown in Figure 3, solenoid valve 72 is thus opened successively during an increasingly longer period of  
30 time, so that a correspondingly larger quantity of hydraulic fluid flows out of fluid reservoir 80 into first working chamber 60 and a correspondingly different pressure drop is recorded by pressure sensor 54. It is to be understood in this context that a pressure drop at pressure sensor 54 is detected

only when pressure reservoir 52 is blocked, for instance. If this is impossible, the state change of pressure reservoir 52 would also have to be detected as an alternative.

5 The method loop is run through repeatedly until piston 58 has reached its lower limit stop shown in Figure 2. In this case, a switch is made from block 106 to block 112 in which the quotient is formed from pressure drop dpa and the corresponding maximum lift dha between the upper limit stop  
10 and the lower limit stop of piston 58.

The corresponding lifts of piston 58 are calculated in block 114 of Fig. 3 from the stored pressure differentials dp. The following formula is used

$$dh = \frac{VO * dp}{\frac{E_{oil}}{dA}}$$

15

In the above formula, dh is the lift of piston 58; ~~V0~~VO the original volume in fluid reservoir 80 prior to the opening of solenoid valve 72; dp the pressure drop detected by pressure  
20 sensor 54; E<sub>oil</sub> the elasticity ~~module~~ of the hydraulic fluid; and dA the difference between the upper and the lower boundary surfaces of piston 58. In this manner, value pairs dp,dh are formed from which, furthermore, a characteristic curve dh = f(dt) is formed in block 114of Fig. 3. This characteristic  
25 curve links lift dh of piston 58 to corresponding opening duration dt of solenoid valve 72. This characteristic curve is then utilized in normal operation to trigger solenoid valve 72 so as to achieve a certain desired lift. Value pairs dp,dh are standardized or calibrated on the basis of quotient dpa/dha  
30 formed in block 112 of Fig. 3.

With reference to Figures 4 and 5, a second exemplary embodiment of an hydraulic system 30 will now be discussed. Those elements and areasfunction blocks that have functions which are equivalent to those of elements and areasfunction blocks of the exemplary embodiment described in connection with Figures 2 and 3 bearhave the same reference numerals. ~~They will not be~~ and are not discussed again in detail.

First of all, hydraulic system 30 shown in Figure 4 differs from that in Figure 2 by an additional solenoid valve 118, which is arranged between one-way valve 48 and pressure reservoir 52 on one side, and pressure sensor 54 on the other side. With the aid of additional solenoid valve 118, it is thus possible to separate fluid reservoir 80 from pressure reservoir 52, which facilitates the detection of pressure drop dp. Also provided in hydraulic system 30 shown in Figure 4 are a temperature sensor 120 and a viscosity sensor 122, which record the temperature and the viscosity, respectively, of the hydraulic fluid present in fluid reservoir 80 and transmit corresponding signals to control device 32.

The instantaneous operating performance of hydraulic actuator 26 of Figure 4 is determined by means of a method which will now be discussed with reference to Figure 5:

In contrast to the method of Figure 3, valve 118 is also de-energized in block 100 in the method illustrated in Figure 5. This, as already mentioned earlier, separates pressure reservoir 52 from fluid reservoir 80, and high-pressure pump 44, too, is separated from fluid reservoir 80. If appropriate, it may also continue running while the method illustrated in Figure 5 is executed.

In block 102, valve 72 is opened during a plurality of method loops during a same time period dt1. That is to say, it is

opened further and further in a step-wise manner. In block 110, a counter n is incremented by 1 in each case, and in block 124 it is queried whether counter n is greater than a limit value G. Limit value G thus restricts the number of measuring procedures to a fixed value. In block 106, valve 72 is opened during a time period dt2, which is long enough for piston 58 to attain its lower limit position in Figure 4 under all circumstances. As a result, this procedure will not have to be detected by a knock sensor. In block 114, characteristic curve  $dh = f(dt)$  is determined and stored for temperature temp1 recorded by temperature sensor 120 and viscosity viscl of the hydraulic fluid recorded by viscosity sensor 122. If the method of Figure 5 is run through under different ambient conditions, a set of characteristic curves is produced, each of which is suited to particular ambient conditions.

The methods ~~indicated~~illustrated in Figures 3 and 5 are ~~preferably~~may be initiated by control device 32 immediately after internal combustion engine 10 has been shut off. Control device 32 is aware of the position of pistons 16 of the individual cylinders of internal combustion engine 10, and the ~~method~~methods illustrated in Figures 3 and 5 will be implemented only for those cylinders for which it is ensured that no collision will occur between intake valve 22 and corresponding piston 16 or with other valves. If the ~~method~~methods are implemented with a certain regularity after the internal combustion engine has been shut off, it is nevertheless ensured that the instantaneous operating performance of hydraulic actuators 26 of intake valves 20 of all cylinders is known. However, it is also possible to implement the ~~method~~methods during an overrun operation of the motor vehicle as long as it is ensured that no collisions will occur between the piston and the corresponding gas-exchange valve.

In an analogous manner, the instantaneous operating performance of hydraulic actuators 28 of discharge valves 22 is determined as well. It ~~must possibly~~may also be considered  
5 here that collisions may occur between intake valve 20 and discharge valve 22 of a cylinder. In a repeated implementation of the methods shown in Figures 3 and 5, it is also possible to form averaged values, for example across the three last method sequences, so as to improve the accuracy of the method  
10 result. Furthermore, the response time of solenoid valve 72 may be determined from the onset of pressure drop  $dp$  in fluid reservoir 80.

In exemplary embodiments not shown here, the afore-described  
15 method is used with internal combustion engines having manifold injection and with diesel gasoline engines.

In an exemplary embodiment also not shown, in an operating phase in which discharge valve 20 is at rest, valve 118 is  
20 closed and the pressure development in fluid reservoir 80 is monitored. A message is output if the pressure drops too much during a particular time period. This may be an entry in a fault memory, or a warning display may light up for the user of internal combustion engine 10. It is also conceivable in  
25 such a case to shut down internal combustion engine 10 completely or to allow only a restricted operational safety operation so as to avoid further damage to internal combustion engine 10.



Summary

ABSTRACT

In an hydraulic actuator—(26)—, a movement of an actuating element (58)—of the actuator—(26)— is effected in that a working chamber (60)—of the actuator—(26)—, with the aid of a valve device—(72)—, is able to be selectively connected to, and disconnected from, a fluid reservoir (80)—in which pressurized hydraulic fluid is stored. The lift of the actuating element (58)—of the actuator—(26)— is a function of a fluid volume present in the working chamber—(60)—. It is provided that, to ascertain an instantaneous operating performance of the actuator—(26)—, the working chamber—(60)— is briefly connected to the fluid reservoir—(80)—, the corresponding pressure drop in the fluid reservoir—(80)— is recorded, and the corresponding lift is determined from the pressure drop with the aid of known geometrical variables of the actuator—(26)—.

~~(Figure 4)~~